

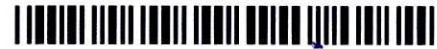


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3202-1

Job Sheet 177039



Part No: D3202-1

Job Qty: 12 ea

Part Name: Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP Rev:B No Longuer Made In House 05-11-06 JLM IPP Rev:C Now on Waterjet 07-04-18 JLM
IPP Rev:D chg to revC as per dwg 08-04-21 DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		5/24/18	0.00	0.00	Start Up Waterjet		SC 18/05/12
100	Waterjet	12 pcs		5/24/18	0.00	1.43	Waterjet1		SC 18/05/12
120	QC	12 pcs		5/24/18	0.00	0.00	QC8		38
130	HandFinish	12 pcs		5/24/18	0.00	0.92	HandFinish1		SIA 18-05-29
140	Powdercoat	12 pcs		5/24/18	0.00	0.68	Powdercoat3		BK 18-5-31
150	QC	12 pcs		5/24/18	0.00	0.00	QC3		JUN 05 2018
160	Packaging	12 pcs		5/24/18	0.00	0.00	Packaging3	ST 195A DAB	18-6-13
170	QC21-SA	12 Ea		5/24/18	0.00	0.00	QC21	21	18-06-14

Part Op 100 - 1-Cut as per Dwg D3202 2-Deburr if necessary

Descriptions: 140 - START TIME: 10:45 O.V.T: 800° FINISH 11:15. 9-89 M1365D

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.032	5052-H32 .032 Sheet	18.6120 sf (1.551 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.032	19	32	0



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CANADA
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Container No: S070894



Part: D3202-1

Job No: 177039

Serial No/Batch: S070894

Revision:

Inspector:

Date: 05/14/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cover	0.380inches + 0.006 - 0.001	0.386 0.379	0,380	
2	Cover	0.630inches ± 0.030	0.660 0.600	0,636	
3	Cover	3.380inches ± 0.030	3.410 3.350	3,384	
4	Cover	2.400inches ± 0.030	2.430 2.370	2,401	
5	Cover	0.820inches ± 0.030	0.850 0.790	0,822	
6	Cover	73.840inches ± 0.030	73.870 73.810	73,85	
7	Cover	74.500inches ± 0.030	74.530 74.470	74,505	
8	Cover	0.032inches ± 0.010	0.042 0.022	0,032	
9	Cover	4.030inches ± 0.030	4.060 4.000	4,036	

Plex 5/4/18 12:41 PM Dart.Gagnon.Michelle

